

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	19.02.20	Job No.:	RD18-1019-03	ADR Yes/No:	N	ADR Date:		ECN #:	19- 603
Product No.:	D139-1019	Created By:	VS	Approved By:					
Product Name:	AW139 Skylights	Checked By:	DS						

Reason for Change:

Document update following test install

Documents Released:

IIIN-D139-1019 Rev. F, ICA-D139-1019 Rev. 5, D5650 Rev. B, D5674 Rev. B, TP-D139-1019-2 Rev. C, TR-D139-1019-2 Rev. C

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 18-825
19-505

PAPERWORK UPDATE



PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	VS	MDL-D139-1019 Rev. F	<i>mtf</i> 19.02.12
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		<i>mtf</i> 19.02.21
12	Update Product Specification Files (Bluefiles)	Y	MG		<i>mtf</i> 19.02.21
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		<i>mtf</i> 19.02.21
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		<i>mtf</i> 19.02.21
17	Update / Verify Authorized Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	MG	See Below	<i>mtf</i> 19.02.21
19	Create / Update Packaging Process Plan (PPP)	Y-N	mg		
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		<i>mtf</i> 19.02.21
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		<i>mtf</i> 19.02.21
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

-Update BOMs and routes
-Remove D5621 Rev. C from under review
-D139-1019-011/-012 @ CHG 004, D139-1019-013/-014 @ CHG 002

- 300 HR TEST PERIOD IS COMPLETE & PRODUCT IS HAS PASSED BIS

- OKAY TO SELL

mtf APRIL 5/19

Close URF 18-825 + 19-505

ECN Verified & Complete: *UP*

Date: 19/2/25